

JP6.6[®] - JP(B)7.7

Der Präzisionspin

0% Kleber/glue — 100% fix

1. The plane trimmed arch with palatal / lingual conical milling.
2. Marking of the bores: **black = JP6.6, red = JP(B)7.7** (see flyer).
3. The set drillings.
4. The **JP6.6** in detail.
5. **Left:** correct setting before tapping.
Right: after tapping, the groove is inside the arch.
Correct position of the groove before and after tapping.
6. The pin is positioned and carefully tapped in with **2-3 strokes**.
The **sound** gets **brighter** with each tap ! The connection is **fixed**.
7. The pins that are to remain firmly in the arch are tapped in.
8. Insulate the **arch, pins** and the **holes** for **JP(B)7.7 (B)lockpin** with softsep 2.1.
9. Blow away excess **softsep** with **compressed air**.
10. Detailed view of the **JP(B)7.7 (B)lockpin**. The wide groove is the base side.
11. Insert the **JP(B)7.7 (B)lockpin** into the remaining holes with your finger only - do not tap!
12. The **pinned arch** is based in the usual way (e.g. with BLACKSPLIT).
13. Centre the pinned arch using the markings ...
14. ... and then based with liquid base plaster.
15. After the curing time, the model is trimmed to the **smallest possible** size.
16. After sawing and grinding the individual die segments, the result is a **unique precision, safety and ease of working**.

